



Non-Step Pond Vacuum

NO.	PARTS	Q'TY	NO.	PARTS	Q'TY	NO.	PARTS	Q'TY
1	HANDLE	1	53	SCREW	3	105	CONNECTOR	1
2	SCREW	2	54	FLOAT FRAME SPONGE	1	106	RING	0
3	TOP COVER	1	55	COVER	1	107	PIN	1
4	BUTTON	1	56	NUT	4	108	COVER	1
5	SPRING	2	57	SCREW	4	109	SEAL	0
6	LOCKER	1	58	POWER SWITCH	1	110	CONNECTOR	0
7	SCREW	2	59	TRANSPARENT COVER	1	111	BEND CONNECTOR	0
8	REAR COVER	1	60	TRANSPARENT COVER	1	112	INNER CONNECTOR	0
9	OUTLET SPONGE	1	61	SOCKET FOR USA	1	113	GASKET	0
10	COVER	1	62	COVER	1	114	BASE	1
11	PIN	1	63	PIN	1	115	GASKET	3
12	SPRING	1	64	SPRING-LEFT	1	116	NUT	2
13	BUTTON	1	65	SPRING-RIGHT	1	117	WASHER	2
14	SWITCH BASE	1	66	HOLDER	1	118	FRONT CASTER	2
15	SCREW	2	67	HANDLE	1	119	C-RING	2
16	TUBE (LEFT)	1	68	HOLDER	2	120	WASHER	2
17	SILENCE SPONGE	1	69	SCREW	2	121	REAR WHEEL	2
18	TUBE (RIGHT)	1	70	WASHER	4	122	BUSHING	2
19	SEAL	1	71	HOLDER	4	123	AXLE	1
20	SCREW	3	72	SCREW	4	124	MAGIC TIE	1
21	MOTOR	1	73	TANK	1	125	NET BAG	1
22	GASKET	1	74	CLIP	2	126	ZIPPER	1
23	GASKET	1	75	PIN-SHORT	2	127	TERMINAL	1
24	SCREW	36	76	PIN-LONG	2	128	THERMOSTAT	1
25	COVER 2	1	77	CLIP HOLDER	2	129	SCREW	1
26	COVER 3	1	78	SPRING	2	130	SEAL	1
27	WIRE	1	79	SCREW	4	131	HOSE CONNECTOR	1
28	WIRE	1	80	CLIP BASE	2	132	HOSE	1
29	WIRE	1	81	WASHER	4	133	CONNECTOR	1
30	WIRE	1	82	NUT	4	134	OUTER CONNECTOR	1
31	TERMINAL	2	83	BUTTON	1	135	BEND CONNECTOR	1
32	TIE	5	84	SUCTION COUPLER	1	136	EXTENSION PIPE	4
33	SCREW	2	85	SPRING	1	137	TRANSPARENT NOZZLE	1
34	WIRE PLATE	1	86	SWITCH BASE	1	138	ROUND BRUSH	1
35	SEAL	1	87	WASHER	1	139	SQUEEGEE NOZZLE	1
36	FILTER BOX	1	88	SUCTION COUPLER C	1	140	CREVICE TOOL	1
37	SEAL 2	1	89	SCREW	4	141	HOSE	1
38	FILTER BOX SPONGE	1	90	UPPER CLAMP	1	142	CONNECTOR	2
39	FRAME	1	91	CLAMP BASE	1	143	CONNECTOR	2
40	STRAIN RELIEF	1	92	NUT	1	144	C-RING	2
41	POWER CORD	1	93	SEAL	1	145	HOLDER OF VALVE	1
42	SCREW	3	94	SCREW	2	146	O-RING	1
43	COVER	1	95	NUT	2	147	BEND CONNECTOR	1
44	CONTROLLER	1	96	NUT	2	148	SEAL	2
45	O-RING	1	97	FIXER	1			
46	TUBE	1	98	PUMP	1			
47	SEAL	2	99	WASHER	2			
48	MOTOR SEAT	1	100	HOLDER	2			
49	COVER	1	101	WASHER	8			
50	SEAL	1	102	C-RING	4			
51	FLOAT	1	103	SCREW	2			
52	FRAME	1	104	HOLDER	2			

未特別註明處 (Unless Otherwise Specified)
 圓角 (Fillet) R2 拔模角 (Parting Angle) 1°
 導角 (Chamfer) C1 去除毛邊 (Free Burrs)
 一般角度公差 (Angular) ±0.5°

Matala 亞馬技研有限公司
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一般公差	▽	
0.5 ~ 6 以下	±0.10	±0.30
6 ~ 30 以下	±0.20	±0.50
30 ~ 120 以下	±0.30	±0.70
120 ~ 315 以下	±0.50	±1.20
315 ~ 1000 以下	±0.80	±2.00
1000 ~ 2000 以下	±1.20	±2.50

核准	單位	MM	材質
APPROVE	UNITS		MATERIAL
審查	比例		表面處理
CHKD	SCALE		FINISH
繪圖	日期		熱處理
DRAWN	DATE		H,R,C
	新設於		
	FIRST USED ON		

圖名	Power Cyclone Pond Vacuum	
TITLE		
零件料號		
PARTS NO.		
序號		版次 2.0
SHEET:		

編號	修改內容	核准	日期
NO.	DESCRIPTION	APPR.	DATE